

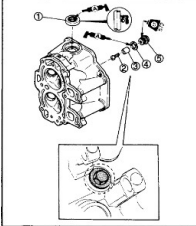
Entretien poussé d'un moteur | T9.9W/F9.9W Service Manual - F9.9 | www.pckennis.net/wp-content/uploads/2013/09/F9.9MLHD.pdf

100 sur 201 | Page entière

- How to use this Manual
- Index
- Chapter 1 General Information
  - Identification
  - Safety While Working
  - Special Tools
- Chapter 2 Specifications
  - General Specifications
  - Maintenance Specifications
  - Tightening Torque
  - General Torque Specifications
- Chapter 3 Periodic Inspection and Adjustment
  - Periodic Service
- Chapter 4 Fuel System
  - Fuel System
  - Carburetor
- Chapter 5 Power Unit
  - Power Unit Removal
  - Cylinder, Piston and Crankshaft
  - Cylinder Head, Valve and Camshaft
  - Recoil Starter
- Chapter 6 Lower Unit
  - Lower Unit
- Chapter 7 Bracket Unit
  - Upper Casing and Bottom Cowling
  - Bracket Unit
  - Steering Handle
- Chapter 8 Electrical System
  - Electrical Components
  - Electrical Analysis
  - Ignition System
  - Ignition Control

5-35

Align the shaft with the hole in the inner rotor shaft and insert.  
 Oil the rotors liberally before installing the pump cover.



**CYLINDER HEAD**

1. Install:

- Oil seal ①
- Screw ②
- Anode ③
- O-ring ④
- Bolt ⑤

**NOTE:**  
 Install the oil seal with its manufacture's marks or numbers facing outward.

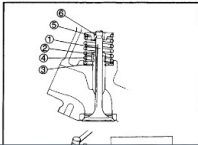
**Bolt:**  
 18 Nm (1.8 m • kg, 13 ft • lb)

2. Apply:

- Engine oil
- Onto valve and oil seal.

**NOTE:**  
 Always use a new oil seal.

**POWER** **CYLINDER HEAD, VALVE AND CAMSHAFT**



3. Install:

- Valve (intake) ①
- Oil seal ②
- Spring seat ③
- Valve spring ④
- Spring retainer ⑤
- Valve cotter ⑥

**Valve spring compressor:**  
 YM-1253/90890-04019

**NOTE:**

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